

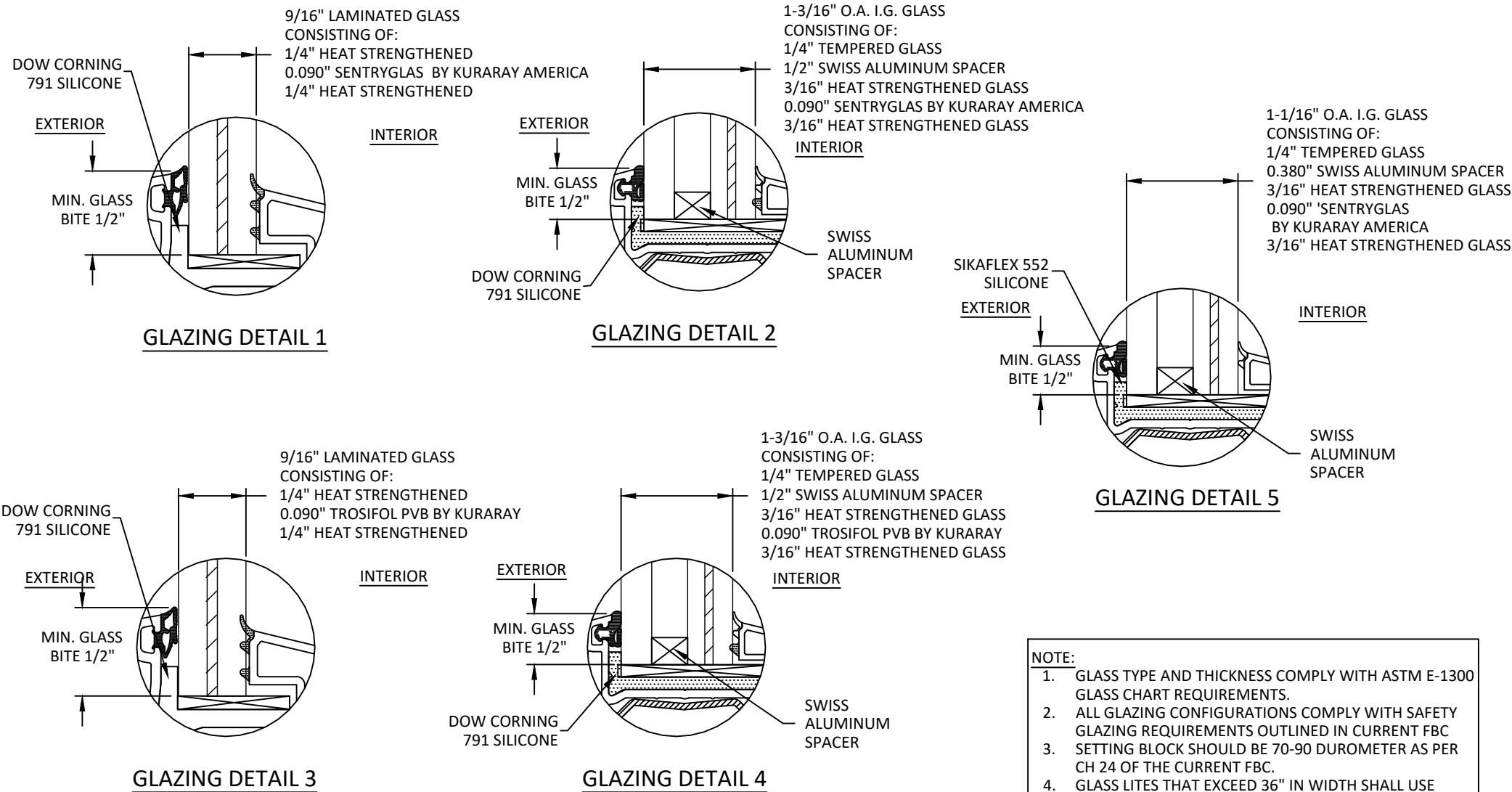
ALUCORP S.A. DE C.V.
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), **INCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
- TAS 201-94
 - TAS 202-94
 - TAS 203-94
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/4 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
5. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT IN NON-HVHZ AREAS. IN HVHZ AREAS, ONE TIME PRODUCT APPROVAL TO BE OBTAINED FROM MIAMI-DADE RER OR AHJ.
6. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
7. WINDOW FRAME MATERIAL: uPVC
8. GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.
9. APPROVED CONFIGURATIONS:
2 PANEL - OX, XO, XX
3 PANEL - XOx, OXO, OXX, XXO
4 PANEL - OXXO

OVERALL SIZE		CONFIG.	DESIGN PRESSURE (DP)	MISSILE IMPACT RATING	GLAZING
WIDTH	HEIGHT				
180"	96"	OX	+/- 55 PSF	LMI	GLZ 5
144"	114"	OXO	+/- 55 PSF	LMI	GLZ 5
256"	114"	OXXO	+/- 55 PSF	LMI	GLZ 5
110"	120"	OX	+/- 120 PSF	LMI	GLZ 1-4
168"	120"	OXO	+/- 120 PSF	LMI	GLZ 1-4
220"	120"	OXXO	+/- 120 PSF	LMI	GLZ 1-4

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4	ANCHOR LAYOUTS
5	VERTICAL SECTIONS
6	HORIZONTAL SECTIONS
7	HORIZONTAL SECTION, INSTALLATION NOTES, & ANCHOR DETAILS
8	GLASS LOAD CAPACITIES
9	BILL OF MATERIALS & COMPONENTS



NOTE:

1. GLASS TYPE AND THICKNESS COMPLY WITH ASTM E-1300 GLASS CHART REQUIREMENTS.
2. ALL GLAZING CONFIGURATIONS COMPLY WITH SAFETY GLAZING REQUIREMENTS OUTLINED IN CURRENT FBC
3. SETTING BLOCK SHOULD BE 70-90 DUROMETER AS PER CH 24 OF THE CURRENT FBC.
4. GLASS LITES THAT EXCEED 36" IN WIDTH SHALL USE SETTING BLOCKS AT 1/4 SPAN FROM CORNERS.



ALUCORP S.A. DE C.V.
CALLE 2 TABLAJE 17439 INT C X 21Y
25 CHICHI SUAREZ, MERIDA
YUCATAN, MEXICO

TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)

GENERAL NOTES &
GLAZING DETAILS

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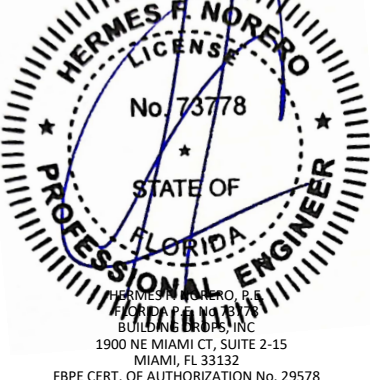
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MIAMI, FL 33132
PH: (954)999-8478
FAX: (954)744-4738
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REMARKS	BY	DATE

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Reason: I am approving this document
Date: 2025.06.13 12:40:19 -0400



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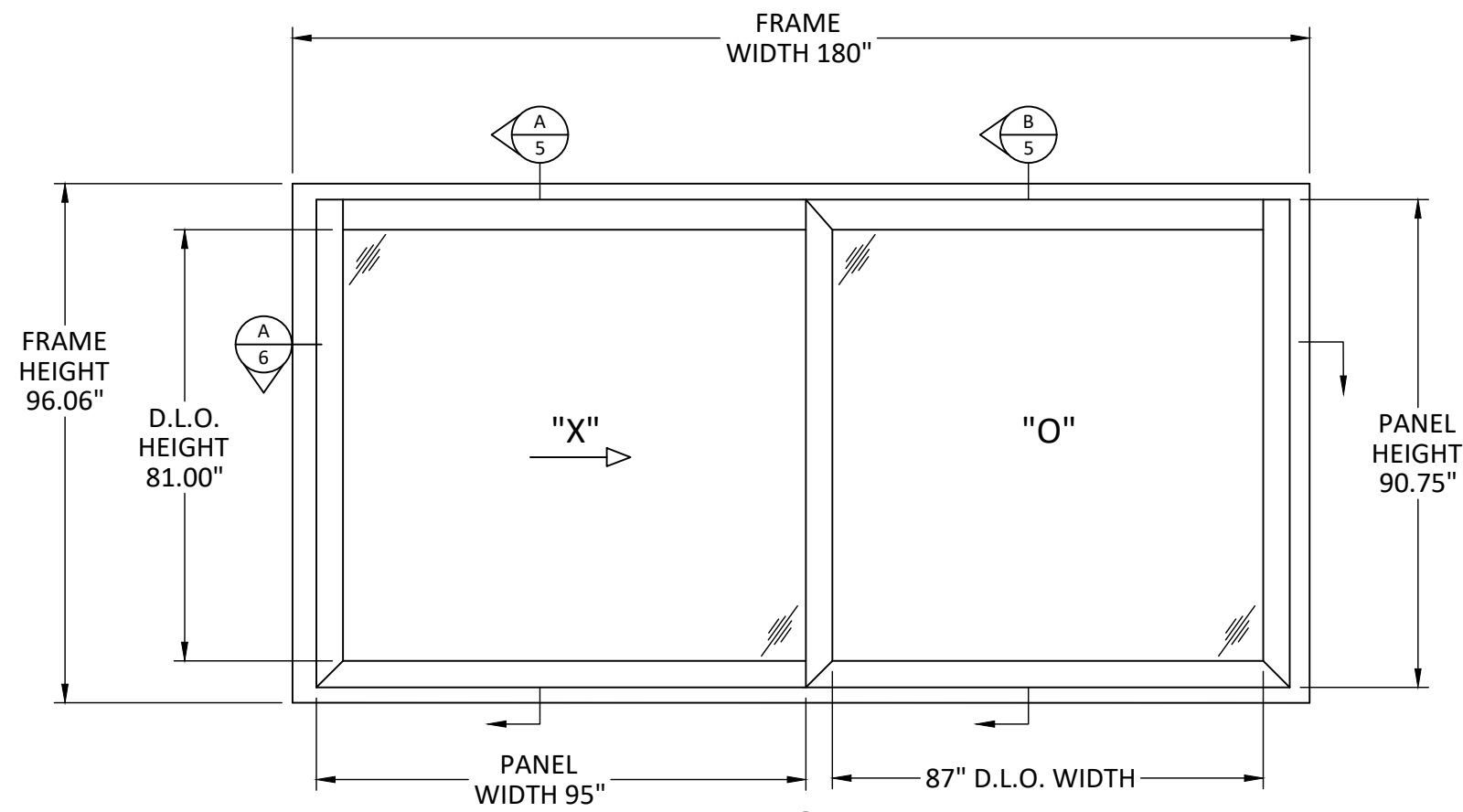
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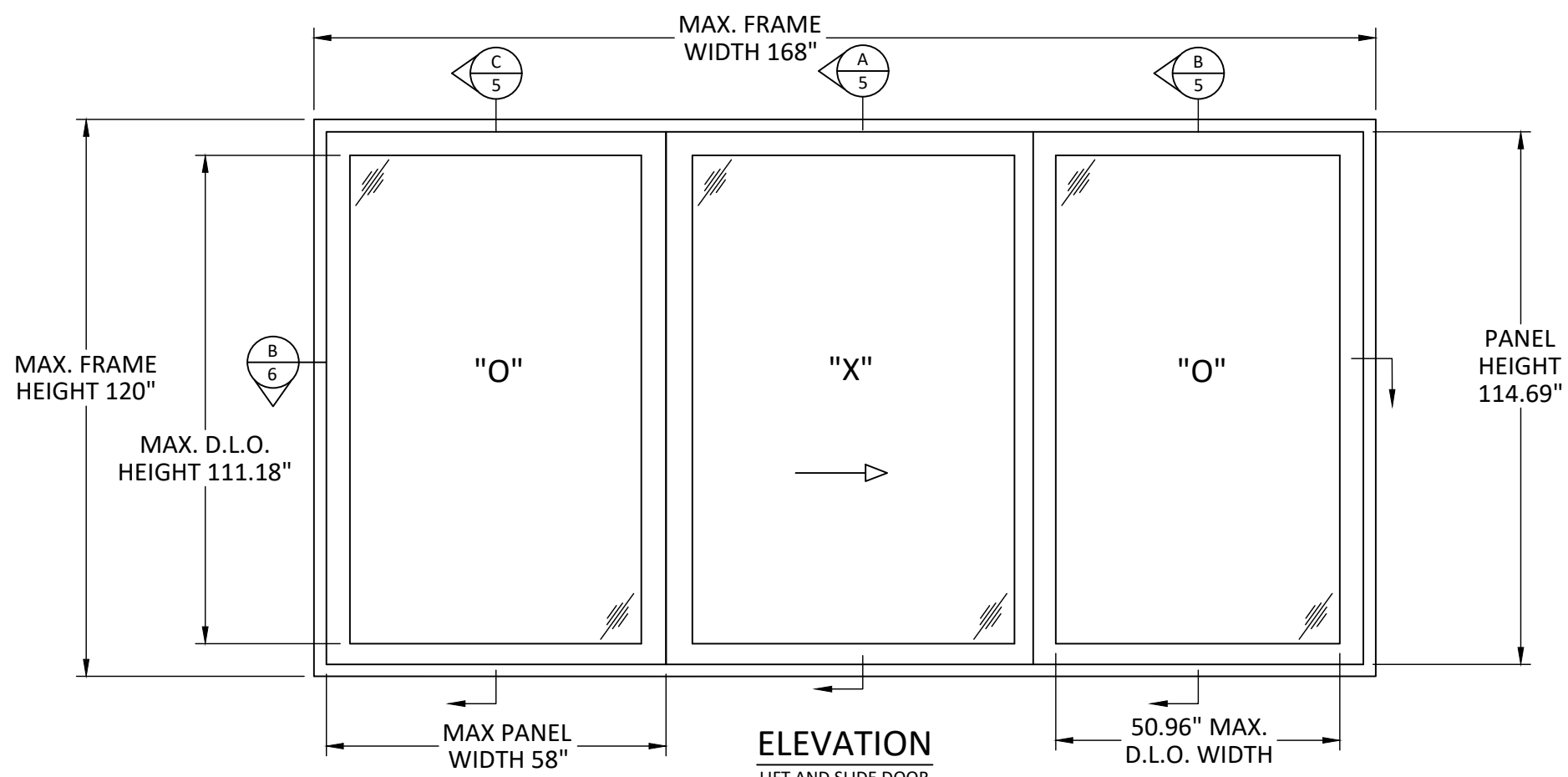
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SHEET: **1** OF 9



ELEVATION
LIFT AND SLIDE DOOR



ELEVATION
LIFT AND SLIDE DOOR



INTERALUM

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25 CHICHI SUAREZ, MERIDA
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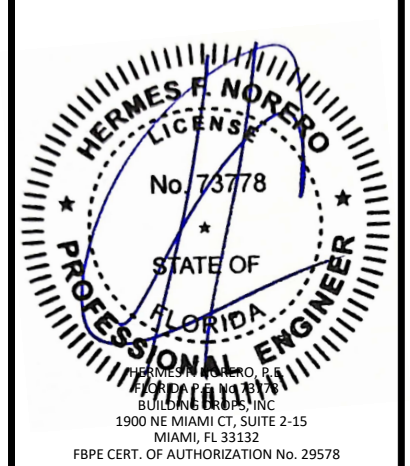
TITLE:
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(HVHZ)(IMPACT)
2 PANEL & 3 PANEL ELEVATIONS

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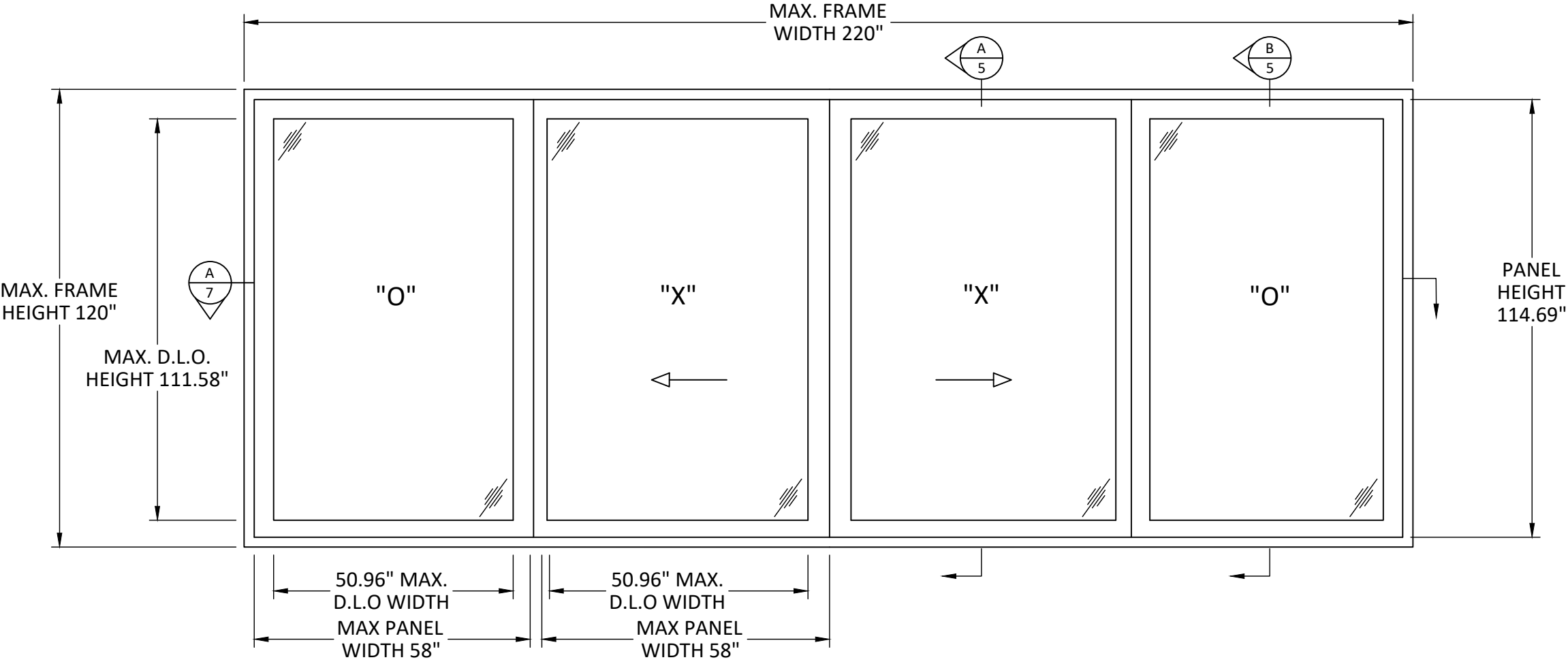
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SHEET:
2
OF 9



MAX. FRAME
WIDTH 220"

MAX. FRAME
HEIGHT 120"

MAX. D.L.O.
HEIGHT 111.58"

PANEL
HEIGHT
114.69"

50.96" MAX.
D.L.O. WIDTH
MAX PANEL
WIDTH 58"

50.96" MAX.
D.L.O. WIDTH
MAX PANEL
WIDTH 58"

ELEVATION
LIFT AND SLIDE DOOR



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25 CHICHI SUAREZ, MERIDA
YUCATAN, MEXICO

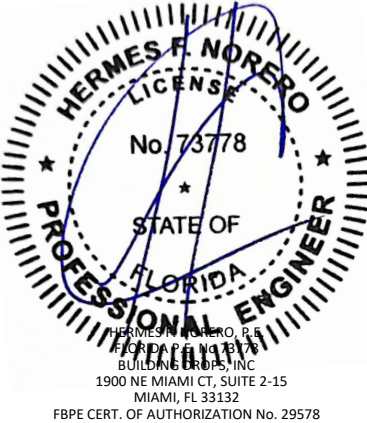
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SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)
4 PANEL ELEVATION

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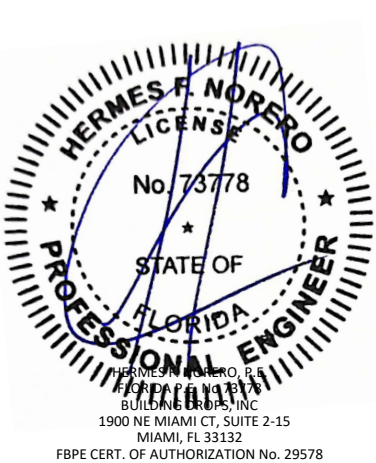
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3
OF 9

TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)
ANCHOR LAYOUTS

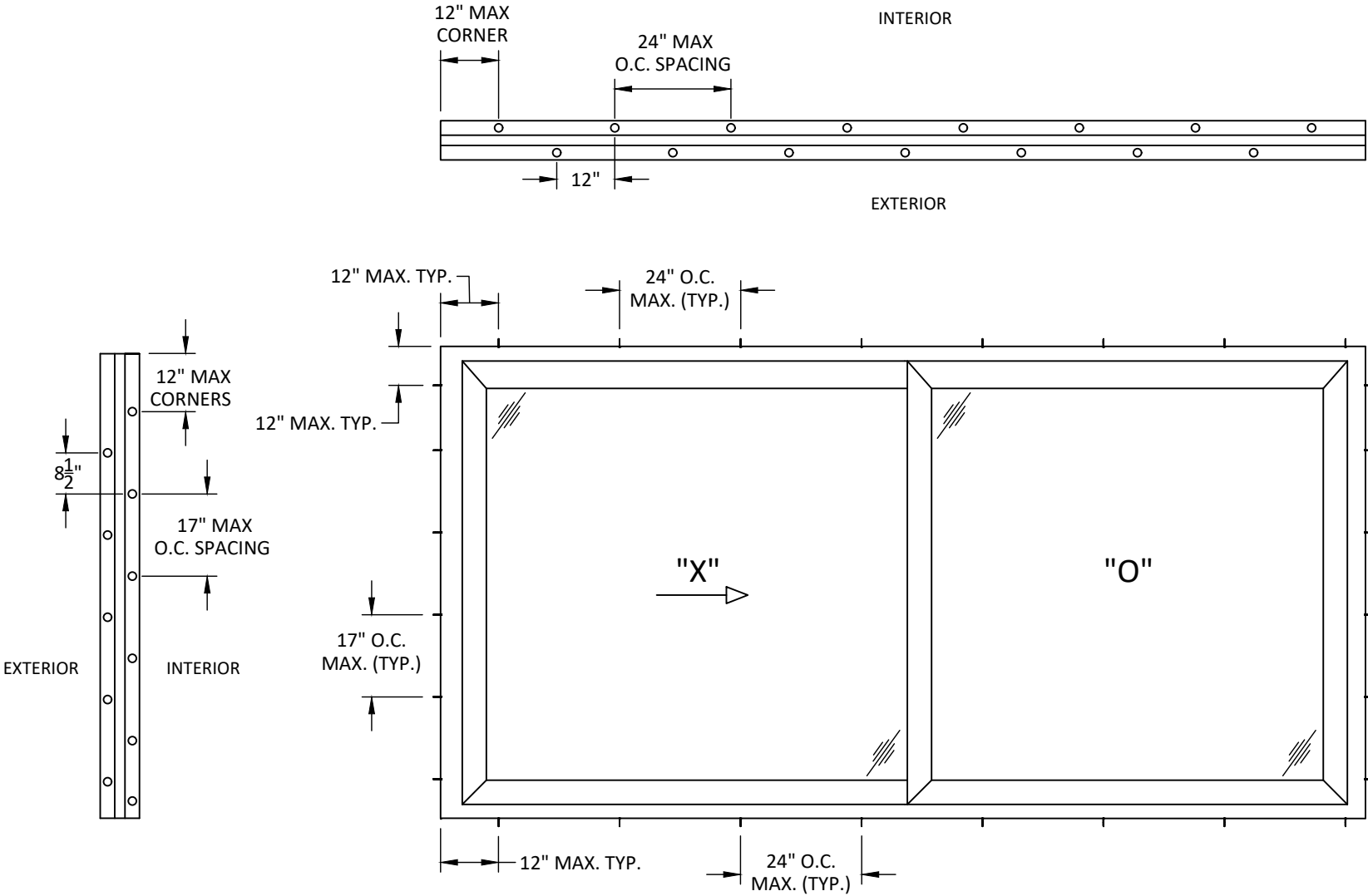
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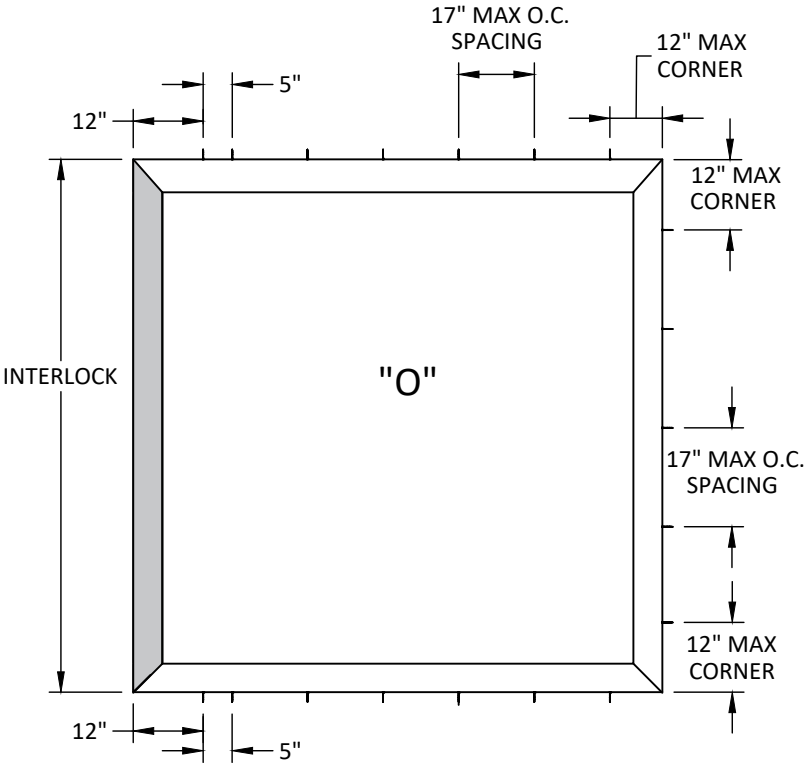
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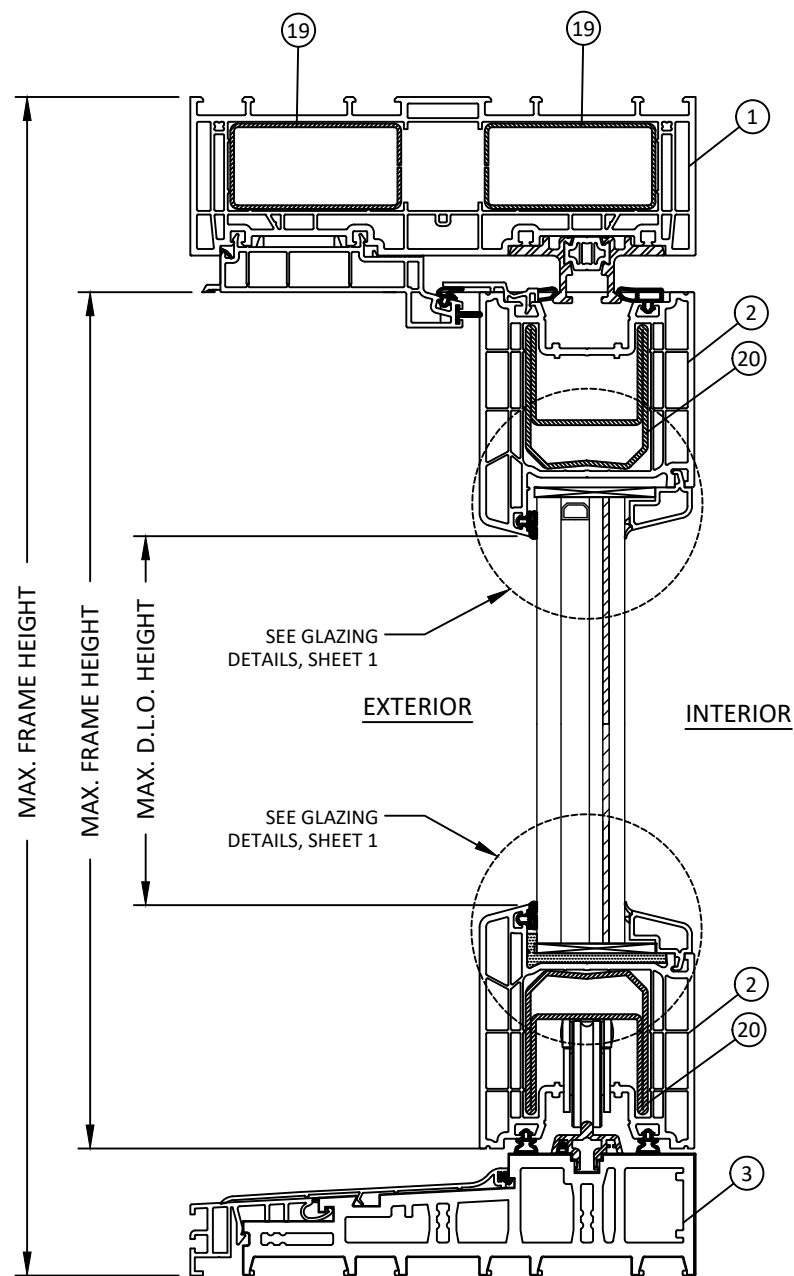
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DWG. #:	ALP012
SHEET:	4 OF 9



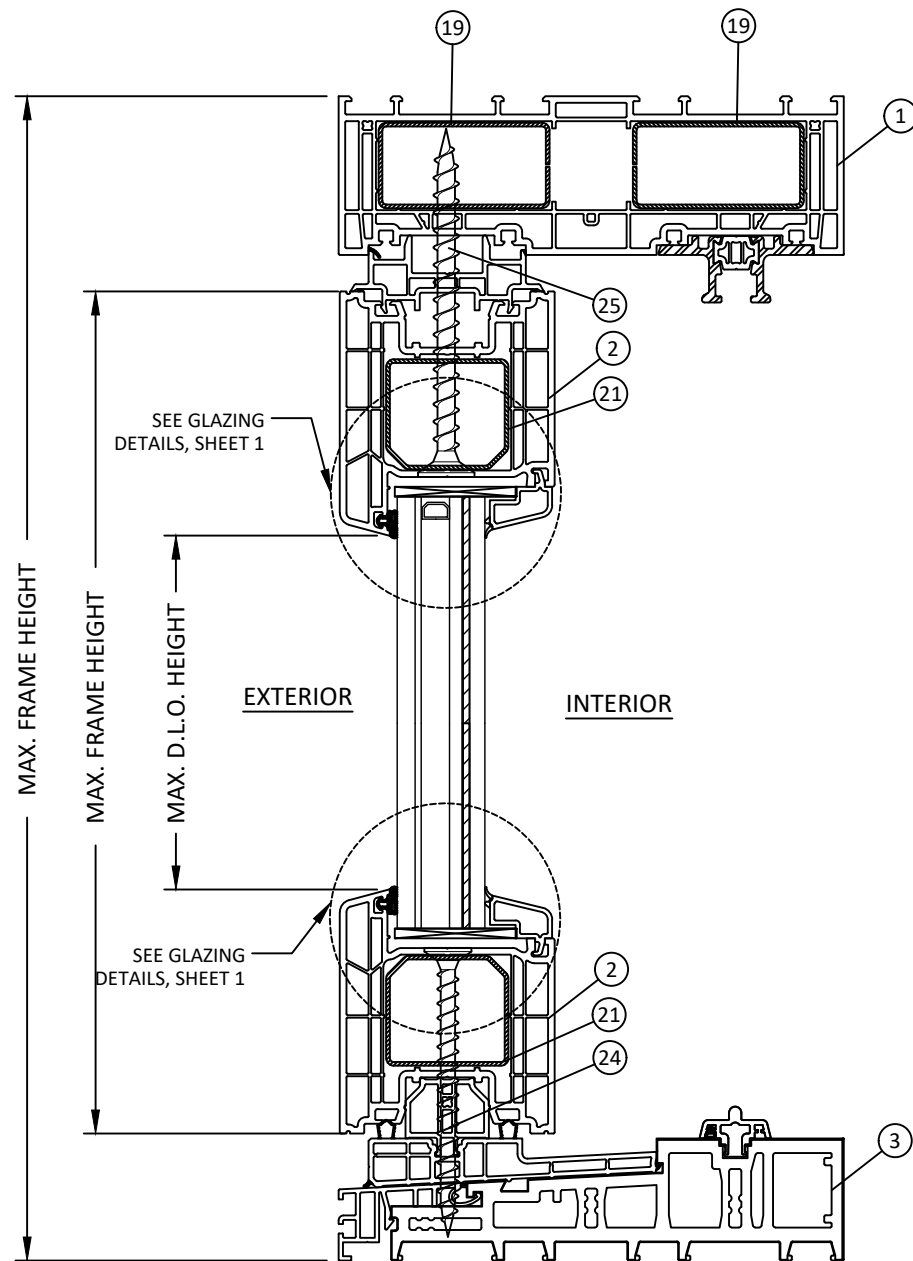
ANCHOR LAYOUT
THROUGH FRAME ANCHORS
TYPICAL FOR QUALIFIED CONFIGURATIONS
(OX, XO, XX, XOX, OXO, OXX, XXO, OXXO)



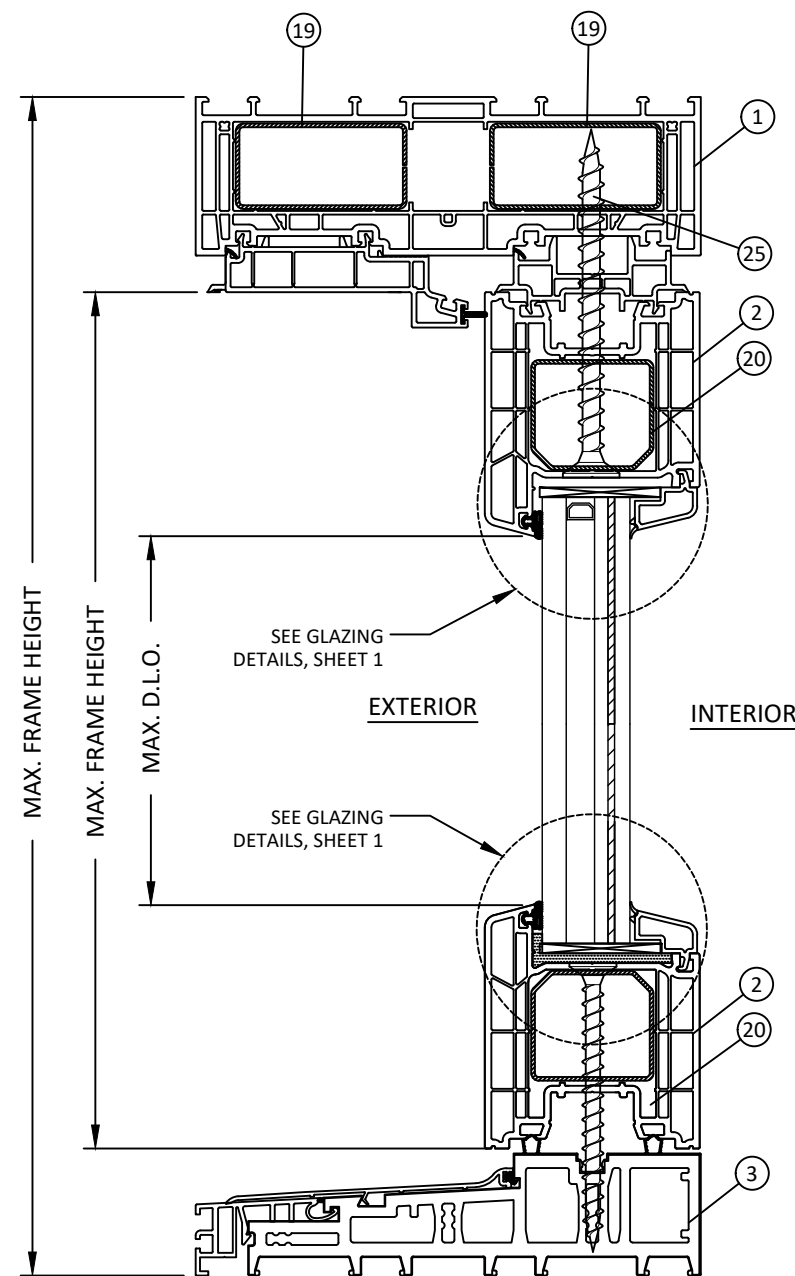
FIXED PANEL ASSEMBLY
SCREWS ON FIXED WINDOW ARE ATTACHED TO
STEEL REINFORCEMENT LOCATED IN THE FRAME.
TYPICAL FOR QUALIFIED CONFIGURATIONS
(OX, XO, XX, XOX, OXO, OXX, XXO, OXXO)



A
5 **VERTICAL SECTION**
LIFT AND SLIDE
"OPERABLE"



B
5 **VERTICAL SECTION**
LIFT AND SLIDE
"FIXED"



C
5 **VERTICAL SECTION**
LIFT AND SLIDE
"FIXED"



INTERALUM

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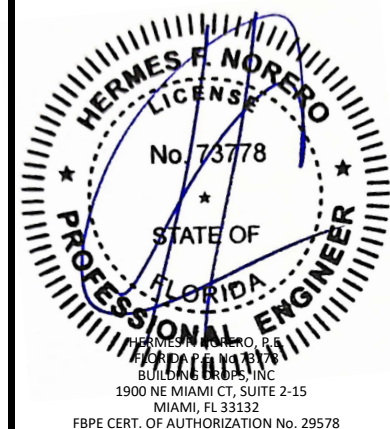
TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ/IMPACT)
VERTICAL SECTIONS

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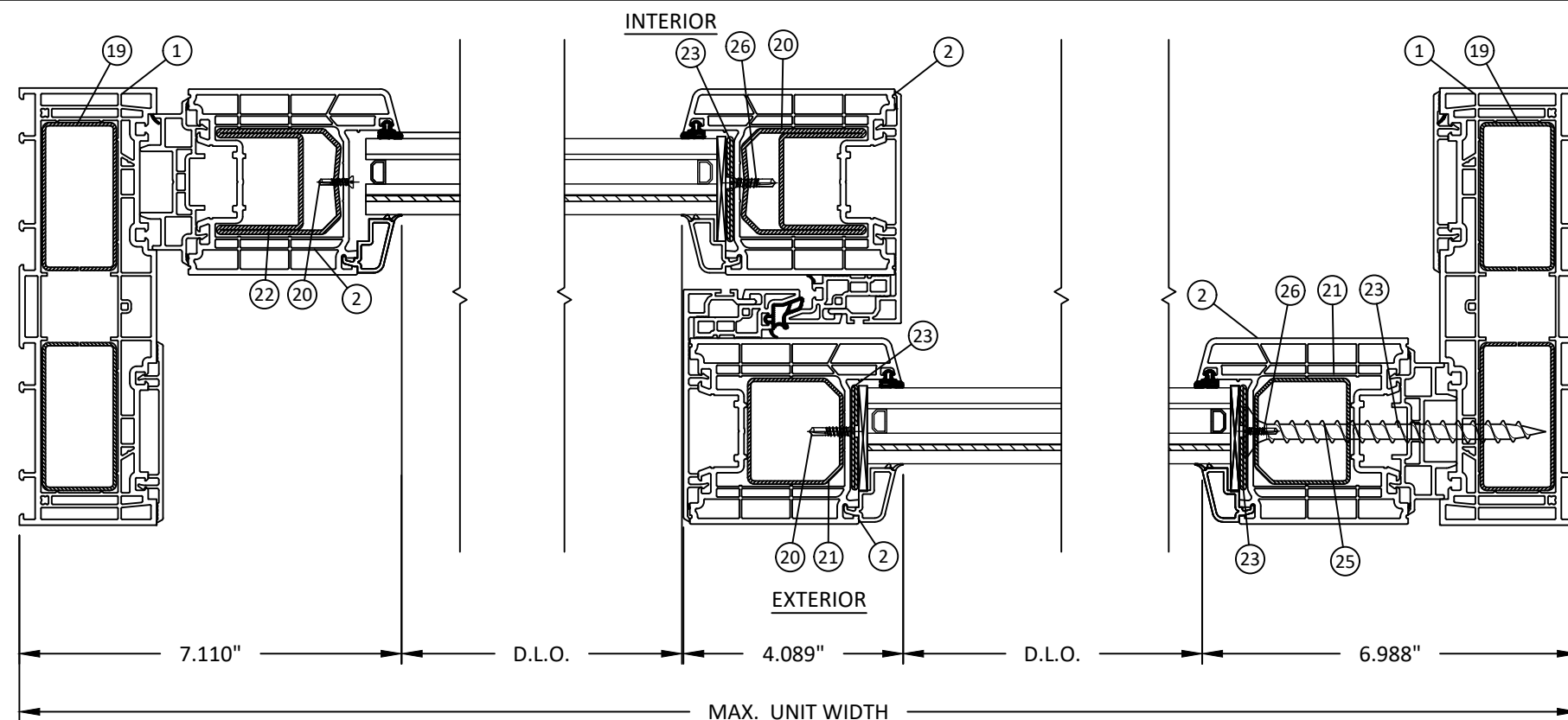


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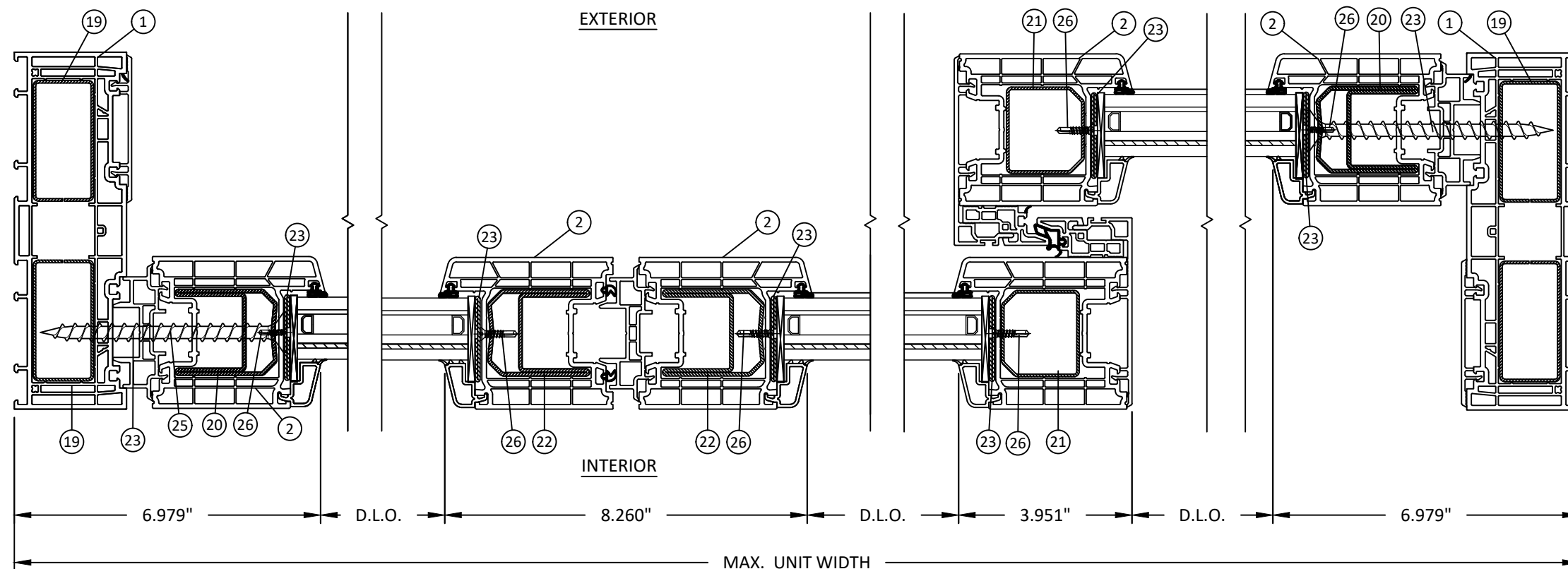
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SHEET:	5



A HORIZONTAL SECTION
6 2-PANEL LIFT AND SLIDE



B HORIZONTAL SECTION
6 3-PANEL LIFT AND SLIDE



INTERALUM

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25 CHICHI SUAREZ, MERIDA
YUCATAN, MEXICO

TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)

HORIZONTAL SECTIONS

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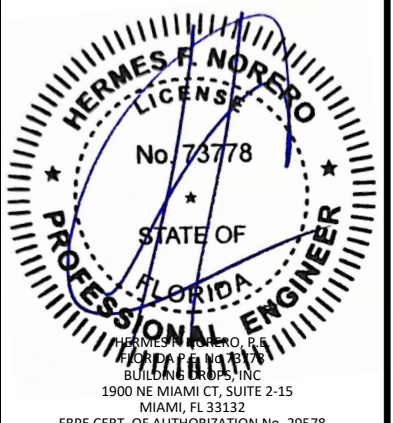
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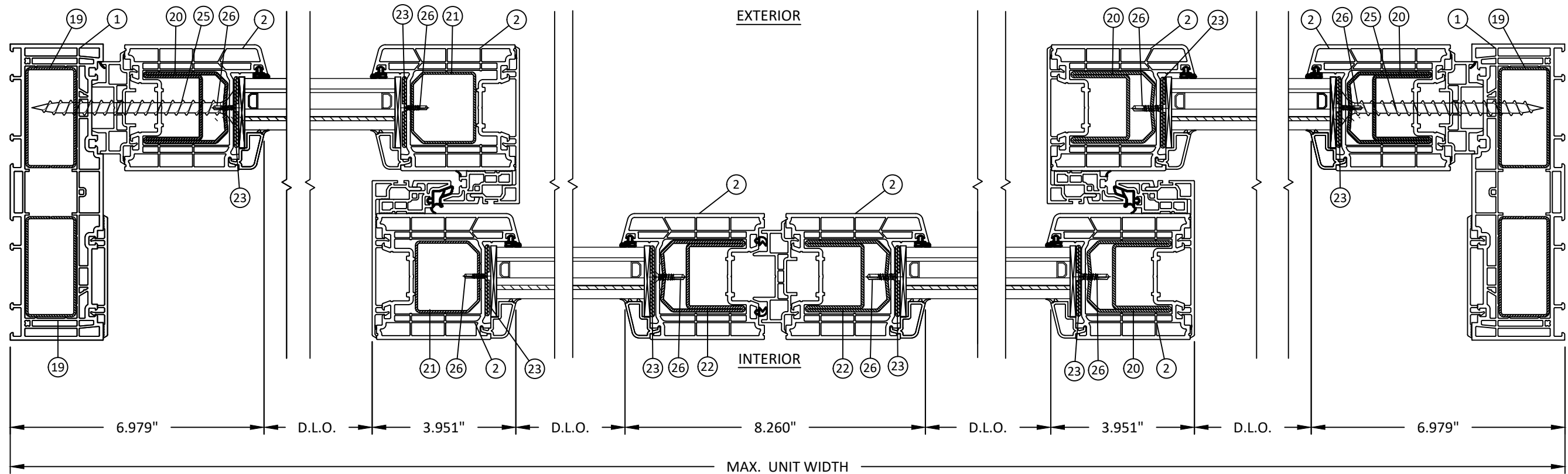


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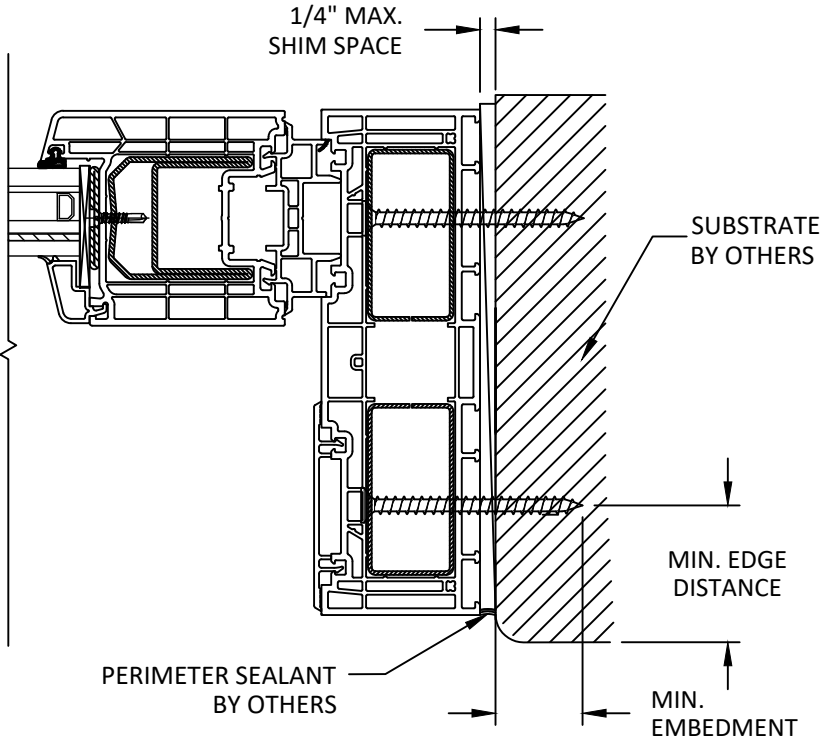
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SHEET:	6



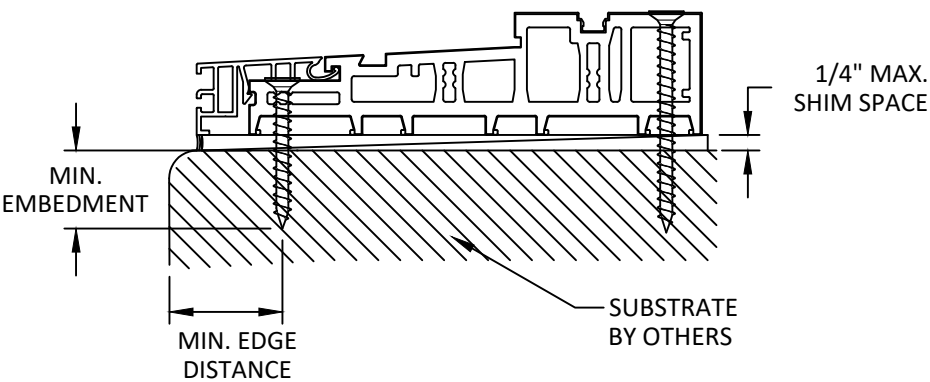
INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF THE MAXIMUM SIZE LISTED.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF $\pm 1/4$ INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE INFORMATION.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

A
7 **HORIZONTAL SECTION**
4-PANEL LIFT AND SLIDE



B
7 **ANCHOR DETAIL**
THROUGH FRAME (JAMB SHOWN, HEAD SIMILAR)



C
7 **ANCHOR DETAIL**
THROUGH FRAME (SILL)

ANCHOR SCHEDULE				
METHOD	SUBSTRATE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DISTANCE
THROUGH FRAME	WOOD: MIN. SG = 0.55	#14 WOOD SCREW FLAT HEAD	1.50"	0.75"
	METAL: 18 GAUGE Steel, MIN. Fy = 33KSI	1/4" TEK SCREW FLAT HEAD	3 THREADS MIN PENETRATION BEYOND METAL	0.50"
	METAL: ALUMINUM MIN. 1/8" THICKNESS (6063-T5 MIN.)	1/4" TEK SCREW FLAT HEAD	3 THREADS MIN PENETRATION BEYOND METAL	0.50"
	CONCRETE: MIN. f'c=3000PSI	1/4" ITW TAPCON FLATHEAD	1.25"	2.00"
	MASONRY: CMU per ASTM C90 MIN. 2000 PSI	1/4" ITW TAPCON FLATHEAD	1.00"	2.00"



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TITLE:
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(HVHZ)(IMPACT)

HORIZONTAL SECTION, INSTALLATION
NOTES, & ANCHOR DETAILS

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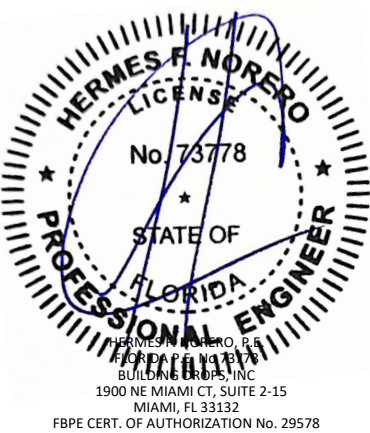
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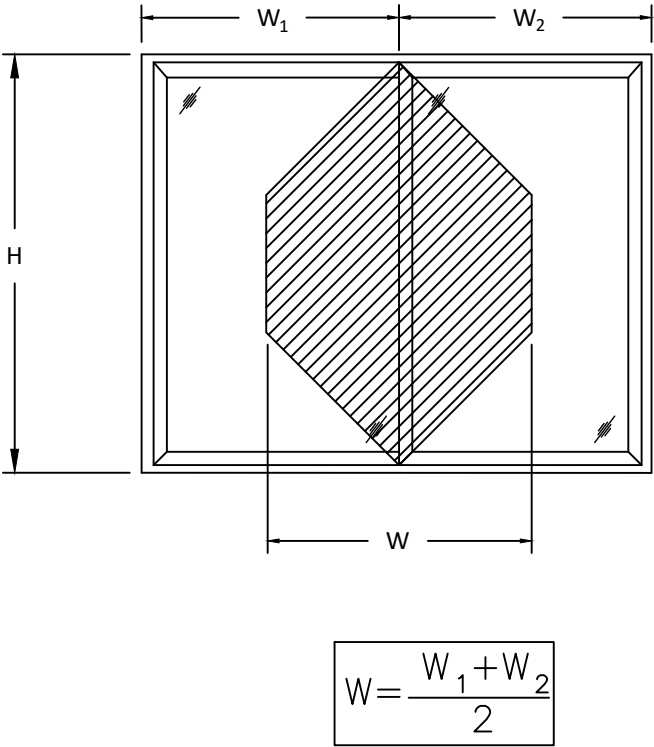
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DWG. #:	ALP012
SHEET:	7

GLASS LOAD CAPACITY (PSF)			
PANEL NOMINAL SIZE (IN)		GLASS TYPE 1-4	GLASS TYPE 5
W - WIDTH	H - HEIGHT	"EXT. (+) INT. (-)"	"EXT. (+) INT. (-)"
24	84	120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48		120.0	55.0
54		120.0	55.0
60		116.0	55.0
66		105.5	55.0
72		96.7	55.0
78		89.2	55.0
84	90	--	55.0
90		--	55.0
96		--	55.0
24		120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48		120.0	55.0
54		120.0	55.0
60		116.0	55.0
66	96	105.5	55.0
72		96.7	55.0
78		--	55.0
84		--	55.0
90		--	55.0
96		--	55.0
24		120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48	102	120.0	55.0
54		120.0	55.0
60		120.0	55.0
66		116.0	55.0
72		105.5	55.0
78		--	55.0
84		--	54.8
90		--	51.9

GLASS LOAD CAPACITY (PSF)			
PANEL NOMINAL SIZE (IN)		GLASS TYPE 1-4	GLASS TYPE 5
W - WIDTH	H - HEIGHT	"EXT. (+) INT. (-)"	"EXT. (+) INT. (-)"
24	108	120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48		120.0	55.0
54		120.0	55.0
60		116.0	55.0
66		--	55.0
72		--	51.0
78		--	47.0
24	114	120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48		120.0	55.0
54		120.0	55.0
60		116.0	52.0
66		--	47.3
72		--	43.3
24	120	120.0	55.0
30		120.0	55.0
36		120.0	55.0
42		120.0	55.0
48		120.0	55.0
54		120.0	49.5
60		--	44.6
66		--	40.5
72		--	37.2



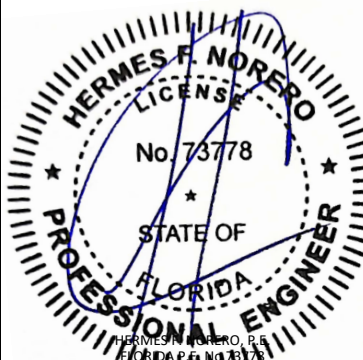
TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)
GLASS LOAD CAPACITIES

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HERMES F. NORERO, P.E.
BUILDING DROPS, INC.
1900 NE MIAMI CT, SUITE 2-15
MIAMI, FL 33132
FBPE CERT. OF AUTHORIZATION No. 29578

FL#
FL47615

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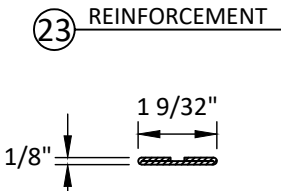
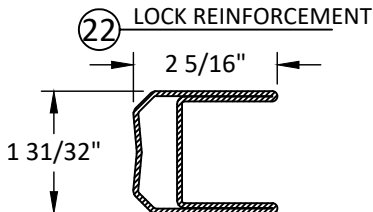
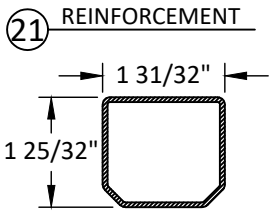
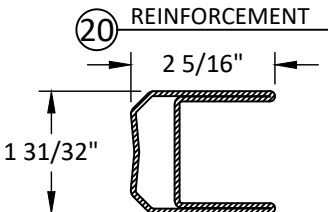
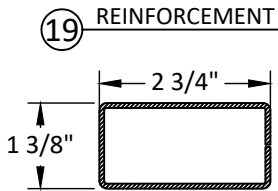
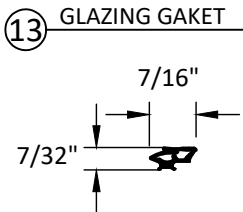
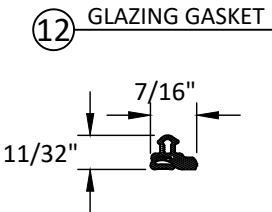
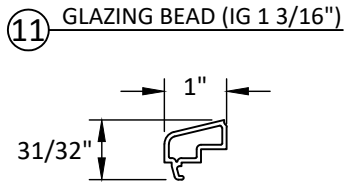
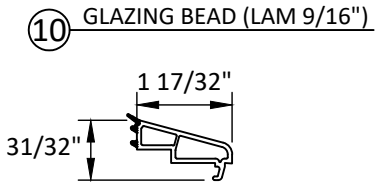
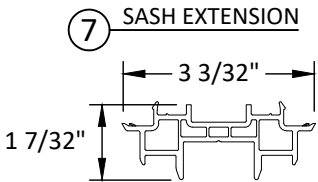
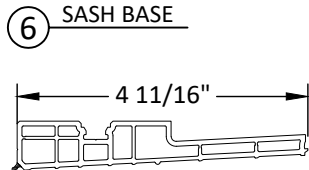
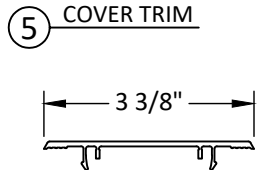
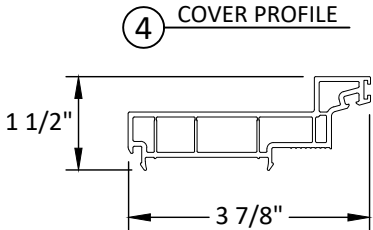
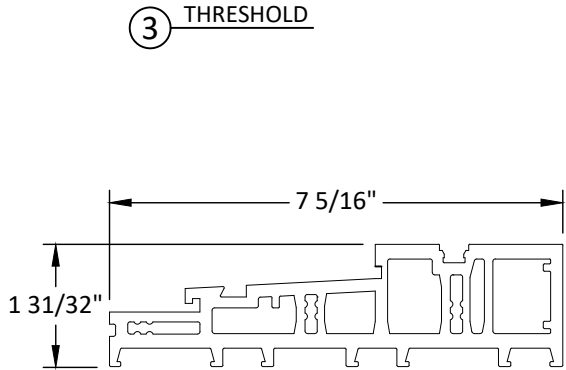
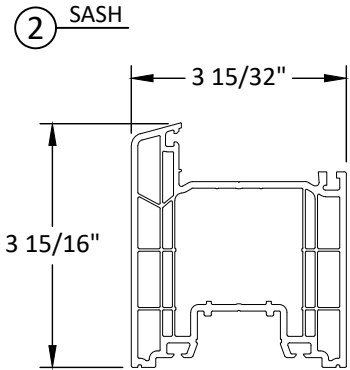
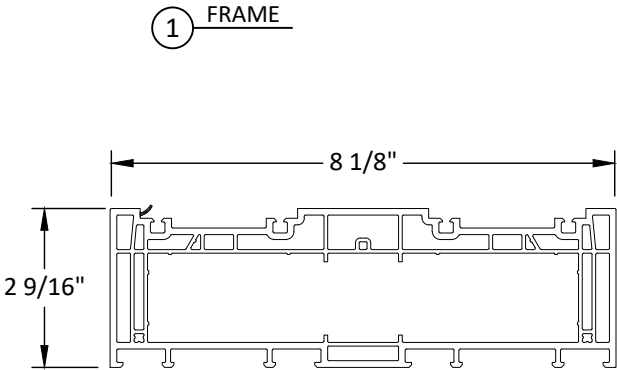
DWG. BY: **DB** CHK. BY: **HFN**

SCALE: **NTS**

DWG. #: **ALP012**

SHEET:

BILL OF MATERIALS			
ITEM	PART #	DESCRIPTION	MATERIAL
1	2880	FRAME	uPVC
2	2883	SASH	uPVC
3	Z042	THRESHOLD	uPVC
4	2881	COVER PROFILE	uPVC
5	2882	COVER TRIM	uPVC
6	2884	SASH BASE	uPVC
7	2885	SASH EXTENSION	uPVC
8	2886	SASH COVER TRIM	uPVC
9	2887	MIDDLE CONNECTOR	uPVC
10	2452	GLAZING BEAD (Iam 9/16")	uPVC
11	76501	GLAZING BEAD (IG 1 3/16")	uPVC
12	2661	GLAZING GASKET (Iam 9/16")	TPV/EPDM
13	2658	GLAZING GASKET (IG 1 3/16")	TPV/EPDM
14	M085	SPACER PROFILE	uPVC
15	A001	GUIDE RAIL TOP	ALUMINUM
16	9S77	GUIDE RAIL BOTTOM	ALUMINUM
17	9S89	SASH SEALING PROFILE	uPVC
18	9S76	THRESHOLD TOP	ALUMINUM
19	V191	REINFORCEMENT	STEEL
20	V192	REINFORCEMENT	STEEL
21	V193	REINFORCEMENT	STEEL
22	V194	REINFORCEMENT	STEEL
23	V280	REINFORCEMENT	STEEL
24	-	EJOT 7.5 X 120 SCREW	STEEL
25	-	EJOT 7.5 X 135 SCREW	STEEL
26	-	3.9" X 19" SCREW	STEEL



ALUCORP S.A. DE C.V.
CALLE 2 TABLAJE 17439 INT C X 21Y
25 CHICHI SUAREZ, MERIDA
YUCATAN, MEXICO

TITLE:
SERIES 88MD LIFT & SLIDE DOOR
(HVHZ)(IMPACT)
BILL OF MATERIALS
& COMPONENTS

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI CT, SUITE 2-15
MIAMI, FL 33132
PH: (954) 999-8478
FAX: (954) 744-4738
WEB: www.buildingdrops.com



REMARKS	BY	DATE

THE INSTALLATION DETAILS DESCRIBED HERE IN ARE GENERIC
AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC
SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE
FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED
ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC
DOCUMENTS FOR USE WITH THIS DOCUMENT.



FL#	FL47615
DATE:	06.13.25
DWG. BY:	DB
CHK. BY:	HFN
SCALE:	NTS
DWG. #:	ALP012
SHEET:	

9

OF 9